



## Shrink Bundler with Welding Bar Side infeed for Aseptic packages

Safe

Versatile

Easy to use

Economical



Autopack SLA with welding bar is an intermittent bundle shrink wrapper with side infeed and automatic grouping system. Specifically designed to handle brick type of packages from 125ml up to 1L, whether ESL gable top or UHT, the machine is available in single track or tandem configuration, grouping system by pneumatic or motor driven cycling pusher.

### Single lane infeed conveyor



### Pneumatic or Cycling pusher



### 90 degree or Inline outfeed



## The Autopack Package :Faster - Smaller - Better Pack - Less Energy

### Standard Features

- Quick & Easy changeover
- Stainless steel construction
- Speed up to 15,000 pph
- Better shrink through more efficient air circulation

### Optional Features

- Printed film registration device
- Tear strip perforation device
- Card inserter
- Single track or Tandem operation



Autopack designers pay particular attention to specifying materials and finishes that are durable, do not affect the packaged product and remain serviceable for a long time.

Explore Shrink Wrapping and our range of Machines at  
[www.autopack.com](http://www.autopack.com)



## Side infeed for Aseptic packages

### Operation

● Following upstream straw application, packages arrive at the side of machine on a single lane infeed conveyor. Here, a pneumatic sequencer and then pneumatic or motor-driven pusher collate the groups into desired formats as pre-selected on HMI.

● Once ready, the pusher transfers the collations through a web of LDPE film into the welding station. As it retracts, a pneumatically operated welding bar descends to cut and weld the film, at the same time enclosing the group of packages in a horizontal sleeve of shrinkable plastic film.

● After completion, the welding bar ascends, allowing another group of packages to be transferred to the welding station, displacing the previously wrapped collation onto the shrink tunnel conveyor. Tunnel conveyor takes the wrapped group of packages through the hot

chamber where recirculated hot air causes the plastic film to shrink, conforming to the shape of the contents. The open ends of the sleeve shrink down to a small opening at each end of the pack, often called the "Bulls Eye".

● Once the pack is out of the hot chamber, forced air is used to cool and tighten the plastic wrap so it is ready for manual packing into shipping boxes or automatically conveyed to Autopack tray shrink wrapper or wrap-around case packer.

● Depending on required speed, a single or dual track (tandem) machine model is chosen, each configurable with pneumatic, or faster, unique to Autopack, motor driven cycling pusher.

Specifications	(All parameters in mm except "Film thickness")	45SLAM20	62SLAM20	82SLAM25
<b>Film</b>	Max roll width	430	2x280	2x380
	Film thickness (µm)	35 < tf < 100		
	Max roll dia	300 or max roll weight 25kg (whichever comes first)		
<b>Pack Size</b>	Max pack width <sup>1)</sup>	300	220	320
	Max pack depth <sup>2)</sup>	210	150	210
	Max pack height <sup>3)</sup>	180	180	240
<b>Packing Speed</b>	*Single Row (3x1, 4x1) <sup>4)</sup> Packs/min	30	62	55
	*2 Rows / 3 Rows <sup>4)</sup> Packs/min	17 / 12	25 / 20	18 / 22
<b>Electrical Supply</b>	Average power kW	9	10	11
	Max power kW	12	14	16
Available in 220/380/415, 3ph, N+E, 50/60Hz				
<b>Compressed Air</b>	Working pressure kPa	600	600	600
	*Consumption NL/Cycle	8	5	8

### Note:

1) Maximum stated pack width can only be achieved if the pack depth and the height are not at their maximum, in general as the pack depth or height goes up, then for a given film size, width of the pack must decrease.

2) Max Pack Depth can be varied with machine configuration.

3) The Max Height depends on pusher option configuration.

4) Packing Speed and machine consumption are indicated for the cycling pusher version. The Max Speed will also depend on package style, volume and packing format (single, two, or three rows).

5) Height is adjustable from 830mm up to 900mm. Extension possible on request.

\* Operating with cycling pusher (can be varied with pneumatic pusher)

Dimensions	(All parameters in mm)	45SLAM20	62SLAM20	82SLAM25	
<b>Total System</b>	Overall Length	L	3005	3005	3005
	Height	H	1680	1680	1680
	Width	W	650	800	1000
	Infeed Height <sup>5)</sup>	Hi	830	830	830
	Outfeed Height <sup>5)</sup>	Ho	830	830	830
<b>Infeed Conveyor</b>	Length	Li	590	590	590
<b>Outfeed Roller</b>	Length	Lo	750-1500	750-1500	750-1500
	Width	Wo	375	525	725

The above parameters are constantly reviewed and updated and may vary from project to project depending on customers requirements.

